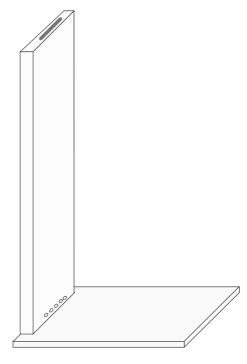
STEP 1

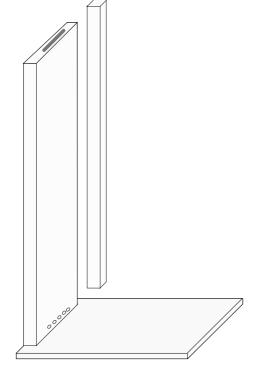
Place the floor panel in position, allowing at least 5 cm from any edge to the nearest wall.

STEP 2

Stand the short solid wall on the floor with the inner ventilation hole at the bottom. The upturned edge of the upper floor plate fits into the outer of the two grooves along the bottom of the wall. Make sure there is equal space for the two corner posts on both sides of the wall.



step 1 and 2



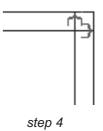
step 3

STEP 3

Place the corner pieces in position on the floor, fitting into the short wall panel, and tapping into position with the rubber mallet.

STEP 4

Each wall panel and the adjacent corner piece are held together by a spring staple, which fits into holes drilled into the top of each. Lock the two corner posts to the wall panel with these.



Note: Simply press the spring staple through the absorption material.

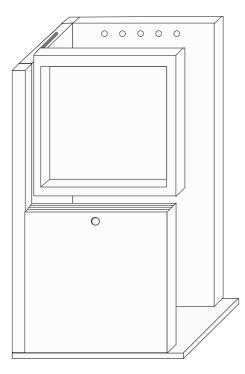
STEP 5

Place the longer solid wall on the floor and tap into position. The inside ventilation opening should be at the top, and the outside opening towards the bottom. Lock this wall to its corner post with a spring staple.

STEP 6

Place the low panel segment, which is to come below the window, in position. Put the rubber seals into the slots along its top. Place the window on top of it, the double-grooved side of the window inwards. Lock with spring staples.

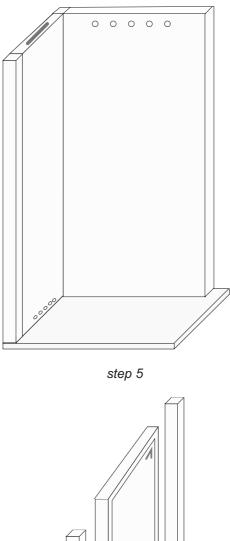
Note: The hole for the cord inlet in the low panel segment should be placed upwards.

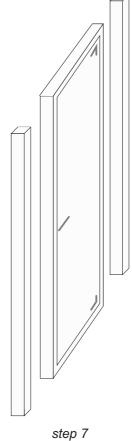


step 6

STEP 7

Place the door (which can be made to open either way by turning it upside down) on the edge of the floor with its top tipped outwards. Fit the other two corner pieces on to it and then advance all three pieces as one into a vertical position against the other walls. Clip all walls to the corner pieces with spring staples.



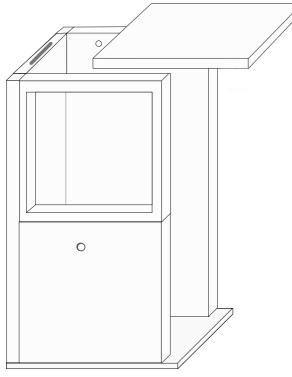


WARNING!

Do not open the door until after step 8! The weight of the doorblade can cause the whole door to fall out in spite of the spring staples.

STEP 8

Lift the roof on, with the lower ventilation opening corresponding to the opening on top of the solid wall.





STEP 9

Place the fan assembly on the roof over the opening of the ventilation duct.

STEP 10

Light assembly – there are two holes in the roof. Place the rubber cork in the hole closest to the window side and the cord for the light through the roof. Fit the light assembly into the groove between ceiling and window wall and connect to the cord. The unused hole in the roof should be covered by the "blind plugs".

STEP 11

Push the handle-spindle into place. Mount a nylon washer on each side of the door, put the handles on and tighten the Allen screws. Not too hard though, it can cause the locking mechanism to jam.

STEP 12

The last step is to fit the roof coverings. Most users will only cover the visible sides. Up = the short flange. Start by putting the upper end in place and snap the lower into position.

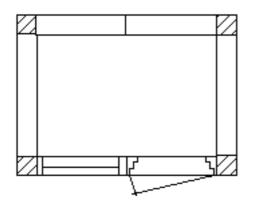


so far, the types 3224 and 3240

4832 deviates from the other types as follows:

STEP 13

The front wall consists of both window and door panels. These can either be placed as indicated below, or vice versa, with the door swinging either way.

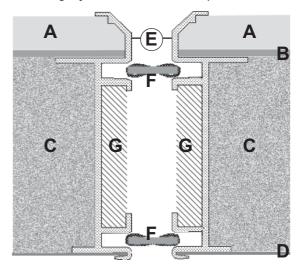


STEP 14

The rubber seals are to be put in the joint between short wall and short wall, also between window and door, 2 (two) in each joint (*see tight joints between 2 wall panels*).

Note:

It is important to carefully check the positioning of the panel including the ventilation opening, making sure that it will correspond with the ventilation opening in the roof. tight joints between 2 wall panels



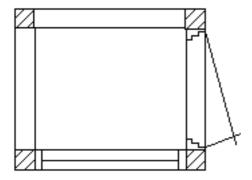
- **A** = sound absorbing inside lining
- **B** = wall "body" = heavy steel plate
- **C** = mineral wool
- **D** = vinyl coated steel
- **E** = aluminium extrusion = panel frame
- **F** = rubber seal
- **G** = absorption material

Parts list T-cabin 3240

PART NAME	DESCRIPTION	SEE STEP	NUMBER	NOTES
V 3280 ILM	short solid wall	2	1	
V 4080 ULM	long solid wall	5	1	
V 4040 GM	low panel segment	6	1	
F 4040	window	6	1	
D 3226	door	7	1	
HG 3240	floor	1	1	
HT 3240	roof	8	1	
H 80"	corner piece	3, 7	4	
TLT 32	roof cover	13	2	
TLT 40	roof cover	13	2	
rubber seal 40"		6	2	980 mm
light and fan assy	in carton	10	1	
spring staple	in carton	4, 5, 6, 7	6	+ 2 spare
cord inlet	in carton		1	
handle assembly	in carton	12	1	2 handles
				2 washers

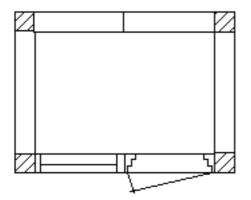
2 screws

1 spindle



Parts list T-cabin 4832DF

PART NAME	DESCRIPTION	see step	NUMBER	NOTES
V 3280 ILM	short solid wall	5, 11	1	
V 3280 ULM	long solid wall	5, 11	1	
V 2480 M	short solid wall	2, 11	2	
V 2440 GM	low panel segment	6	1	
F 2440	window	6	1	
D 2418	door	7	1	
HG 4832	floor	1	1	
HT 4832	roof	8	1	
H 80"	corner piece	3, 7	4	
TLT 48	roof cover	13	2	
TLT 32	roof cover	13	2	
rubber seal 24"		6	2	580 mm
rubber seal 80"		16	1	2000 mm
rubber hose		15	16 m	18 x 12 mm
light and fan assy	in carton	10	1	
spring staple	in carton	4, 5, 6, 7	8	+ 2 spare
cord inlet	in carton		1	
handle assembly	in carton	12	1	2 handles



2 washers

2 screws

1 spindle

Parts list T-cabin 3224

PART NAME	DESCRIPTION	SEE STEP	NUMBER	NOTES
V 2480 ILM	short solid wall	2	1	
V 3280 ULM	long solid wall	5	1	
V 2440 GM	low panel segment	6	1	
F 2440	window	6	1	
D 3226	door	7	1	
HG 3224	floor	1	1	
HT 3224	roof	8	1	
H 80"	corner piece	3, 7	4	
TLT 32	roof cover	13	2	
TLT 24	roof cover	13	2	
rubber seal 24"		6	2	580 mm
light and fan assy	in carton	10	1	
spring staple	in carton	4, 5, 6, 7	6	+ 2 spare
cord inlet	in carton		1	
handle assembly	in carton	12	1	2 handles
				2 washers
				2 screws

1 spindle

